

SP 03/01/15

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HI-STEP LEG ASSEMBLY		
Job Number	: 36710			Part Number	: D2582		
Estimate Number	: 10355			Drawing Number	: D2582 REV B		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	11/01/2008	S.O. No.	: N/A	Drawing Revision	: B		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 15/01/2008		
Previous Run	: 33253			Qty:	20	Urn:	Each
Written By				14			
Checked & Approved By							
Comment	Est Rev:F Removed Manufacturing 05-11-07 JLM Est Rev:G Added part # to Sub 06-08-10 JLM Est Rev H New pick list 08.01.11 EC verified by: DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	Barcode	Comment:	Barcode	Comment:	Barcode
1.0	36710A	STEP LEG		<input checked="" type="checkbox"/> Comment: Sub-Component STEP LEG D2278 B 36710A (B)		mf	
2.0	36710B	STEP SPACER		<input checked="" type="checkbox"/> Comment: Sub-Component STEP SPACER D2322 B 31076 (H) B 31407C		mf	
3.0	36710C	STEP SPACER		<input checked="" type="checkbox"/> Comment: Sub-Component STEP SPACER D2279 B 29922D		mf	
4.0	36710D	STEP SPACER		<input checked="" type="checkbox"/> Comment: Sub-Component STEP SPACER D 3720-1		mf	
5.0	36710E	STEP SPACER		<input checked="" type="checkbox"/> Comment: Sub-Component STEP SPACER D 3720-2		mf	
6.0	MS20470AD44	Rivet, Universal Head		Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s) Pick: Qty Part Number Description Batch		mf 08-01-15	

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Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 36710

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

22 MS20470AD4-4 Rivet

7.0 MS20470AD45 Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	MS20470AD4-5	Rivet	17104156

MF 08-01-15

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

MF 08-01-15 (9)

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

P 08-01-15 X

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: int

H 08-01-15 X

11.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 08-01-16

Job Completion



2008/1/16





